

**MODEL CONFIGURATION & AUTO-CALIBRATION**

Once the Treadmill is plugged in, you need to configure the Treadmill and perform auto-calibration for maximum performance.

**PREMIER and DELUXE CONSOLE:**

DO NOT STAND ON THE BELT WHEN PERFORMING THE AUTO-CALIBRATION

Once the treadmill is plugged in, you will need to configure and run auto-calibration. With the safety key in place, turn the treadmill on. A setup screen should appear on the console. Set your treadmill to the correct model number (9250 or 9550) using the ELEVATION arrow keys and the correct units (M [miles]/KM [kilometers]) using the SPEED arrow keys. If you are unsure of the model number, you can locate the number on the console masts. Once you have located the model number and units with the arrow keys, press and hold ENTER. Now you can perform auto-calibration by pressing START.

The treadmill will run through minimum and maximum speed and elevation. This will take 3 to 5 minutes. Let the treadmill perform this complete function. "END" will appear when auto-calibration is complete. When auto-calibration is complete, the treadmill will reboot and return to the start-up screen.

**SIMPLE CONSOLE:**

DO NOT STAND ON THE BELT WHEN PERFORMING THE AUTO-CALIBRATION

Once the treadmill is plugged in, you will need to configure and run auto-calibration. With the safety key in place, turn the treadmill on. A setup screen should appear on the console. The large LED window displays the model number and the small LED window displays the units. Set your treadmill to the correct model number (9250 or 9550) using the ELEVATION arrow keys and the correct units (0 for miles and 1 for kilometers) using the SPEED arrow keys. If you are unsure of the model number, you can locate the number on the console masts. Once you have located the model number and units with the arrow keys, press and hold ENTER. Now you can perform auto-calibration by pressing START.

The treadmill will run through minimum and maximum speed and elevation. This will take 3 to 5 minutes. Let the treadmill perform this complete function. "END" will appear in the window when auto-calibration is complete. When auto-calibration is complete, the treadmill will reboot and return to the start-up screen.



500 South CP Avenue • P.O. Box 280 • Lake Mills, WI 53551  
toll free 800.335.4348 • phone 920.648.4090 • fax 920.648.3373  
[www.visionfitness.com](http://www.visionfitness.com)

© 2008 Vision Fitness. All Rights Reserved.  
May be covered by one or more patents or patents pending:  
US 6,273,843, US 7,104,930, TW 586,429, CN 03260694.7  
9.08  
AG18 3199D  
REV8

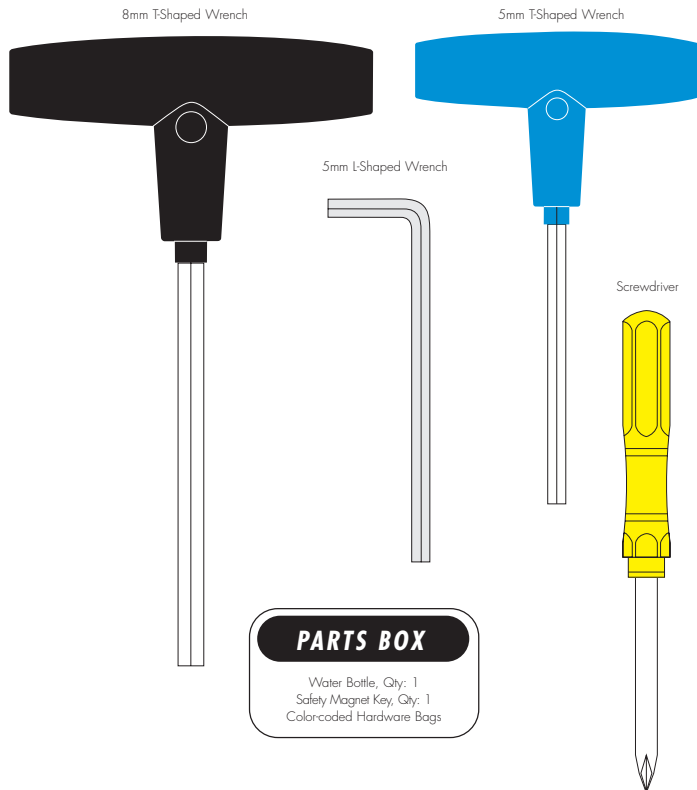


# ASSEMBLY GUIDE



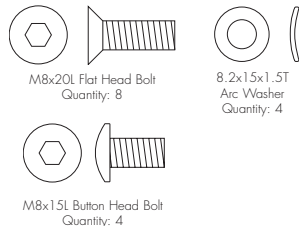
**T9250 AND T9550**  
FOLDING TREADMILLS

## TOOLS, HARDWARE, & PARTS INCLUDED

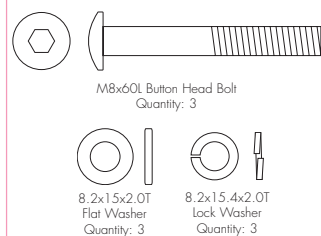


## HARDWARE INCLUDED

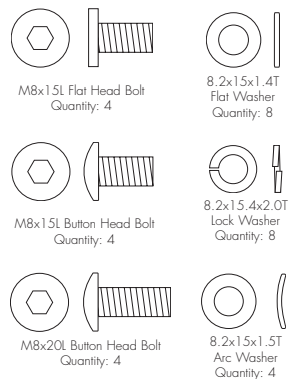
### ORANGE BAG



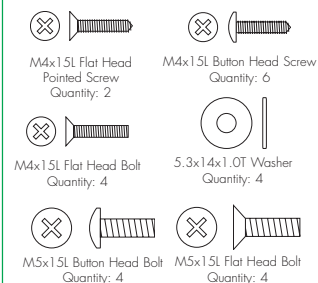
### PINK BAG



### BLUE BAG



### GREEN BAG



# Assembly Guide

## T9250 AND T9550 FOLDING TREADMILLS

To avoid possible damage to this Folding Treadmill, please follow these assembly steps in the correct order. Before proceeding though, find your new Folding Treadmill's 2 serial numbers, located on the front of the main frame and on the bottom of the console, and enter here:

Frame Serial Number

Console Serial Number

Refer to these numbers when calling for service, and also enter these serial numbers on your Warranty Card and in your own records. Be sure to read your Owner's Guide before using your new Folding Treadmill. If any parts, hardware or tools are missing, please call 1.800.335.4348

**NOTE:** It is recommended that you apply grease to the threads of each bolt as you assemble your Folding Treadmill, to prevent loosening and noise. Also, during each assembly step, ensure that ALL nuts and bolts are in place and partially threaded in before completely tightening any ONE bolt.

### STEP 1 ORANGE BAG

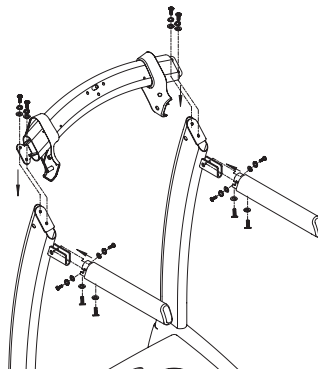
- Slide lower console mast covers over right and left console masts and secure to frame using four flat head bolts (M8x20L) on each side and two button head bolts (M8x1.5L) and arc washers (8.2x1.5x1.5T) on the back of the console mast. Screw in all hardware but DO NOT tighten.

**PLEASE NOTE:** Right console mast will have an access port for data cable at the front of the console mast. Be careful not to pinch data cable when attaching right console mast to frame.

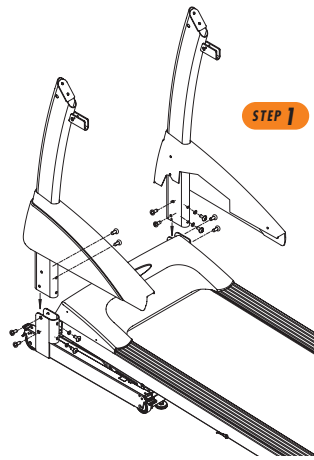
### STEP 2 BLUE BAG

- Attach right and left handlebars to console masts with two button head bolts (M8x1.5L), lock washer (8.2x1.5.4x2.0T) and flat washer (8.2x1.5x1.4T) on the sides of the handlebar and two flat head bolts (M8x1.5L) and arc washers on the underside of the handlebar.
- Slide right and left console mast covers over support tube.
- Attach support tube to console masts and secure with two button head bolts (M8x20L), lock washers (8.2x1.5.4x2.0T), and flat washers (8.2x1.5x1.4T) on each side. Make sure all four bolts are screwed in before tightening any of the bolts.

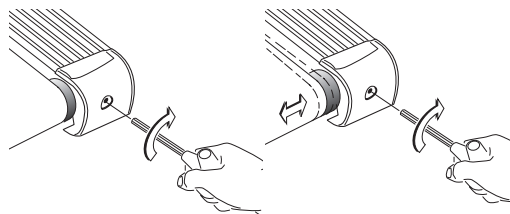
### STEP 2



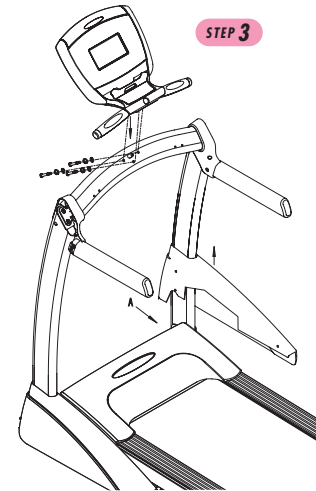
### STEP 1



### STEP 6



### STEP 3



### STEP 3

#### PINK BAG

- Attach wire tie at center of console mast support tube to data cable from console and feed through support tube opening to the right side of the support tube.
- Attach console to support tube using three long button head bolts (M8x60L), lock washer (8.2x1.5.4x2.0T) and flat washer (8.2x1.5x2.0T).
- Attach wire tie from top of right console mast to data cable and feed through console mast opening and connect data cable to female data cable connector.

### STEP 4

#### GREEN BAG

- Position upper console mast covers over the console mast on each side and match to outside covers. Secure with three button head screws (M4x1.5L).
- Attach right and left side bottle holders with two flat head bolts (M5x1.5L) on top and two button head bolts (M5x1.5L) and flat washers (5.3x1.4x1.0T) on the bottom of each bottle holder.
- Tighten all console mast hardware at the base of each console mast.
- Position treadmill deck in upright position by carefully lifting the back of the treadmill until the latch engages. Lock the transport wheels by pressing the lower lever on lock. Secure the right console mast cover with two flat head bolts (M4x1.5L) for the front of the cover and one flat head pointed screw (M4x1.5L) for the rear of the cover.
- Repeat on left side.
- Unfold the treadmill.

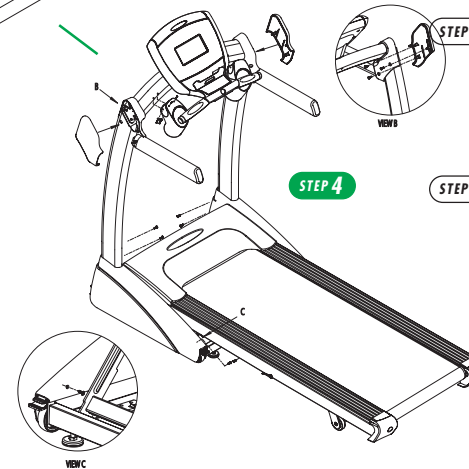
VIEW A

### STEP 5

#### AUTO-CALIBRATION

Please refer to back cover for this procedure, then return to Step 6.

### STEP 4



### STEP 6

#### BELT TENSION

- If the running belt slips when used, use the supplied 8mm Allen wrench to turn the left and right tension bolts clockwise 1/4 turn at a time until the belt no longer slips.
- Run the treadmill at 2.0 mph. If the running belt is too far to the right side, use the supplied 8mm Allen wrench to turn the right tension bolt clockwise 1/4 turn at a time until the belt remains centered during use. If the running belt is too far to the left side, turn the left tension bolt clockwise 1/4 turn at a time until the belt remains centered during use.